

SERVICE BULLETIN NO. 406

FOR AIRPLANE / EQUIPMENT SERIAL NO.

ORIG.	
PROJ.	
DATE	6-26-59

TITLE COCKPIT OXYGEN PLUMBING REVISION

PURPOSE ALLEVIATE CONGESTED CONDITION
BEHIND SIDE CONSOLE

APPLICATION - 342, 343, 344, 347, 348, 349, 350, 351
352, 353, 356, 358, 359, 360, 362, 363, 367, 368, 370, 372, 373, 374, 375, 376,
378, 379, 380, 381, 382, 383, 384, 385, 386, 387, 388, 389, 390, 391, 392, 393,
394, 395

WHEN TO BE DONE
100 HR INSPECTION

EST. MAX HOURS TO COMPLETE

10 HRS.

KIT

H158-13 T.A.

1 REQ.

CLIP 1 REQ.

-14 T.A.

1 REQ.

SCREW 10 REQ.

-15 T.A.

1 REQ.

NUT 10 REQ.

-16 T.A.

1 REQ.

AN780-3 NIPPLE

1 REQ.

;

MS21919 DG1 CLAMP

1 REQ.

;

MS21919 DG4 CLAMP

1 REQ.

REF. DWG. NO.

E & M MANUAL

NOT AFFECTED

APPROX. AVAILABILITY DATE OF KIT AT WRAMA

WEIGHT AND BALANCE CHANGE NONE

UR's THIS BULLETIN CORRECTS EMERG.
U.R. 59-189

SPARES, ETC. NOT AFFECTED

SPECIAL TOOLS REQUIRED NONE

KIT COMPLETED BY

CONTRACTOR

DATE

INSPECTOR

DESCRIPTION OF CHANGE

1. Remove H158-11, -12, -5 & H1-20 Tubes
2. Install H158-13, -14, -15, & -16 Per Ref. Dwg.
3. Replace existing fitting in pressure gage with AN780-3 Nipple
4. At 1800 ± 100 psi, soap check all new & previously broken connections.
No leakage allowed.

NOTE: Leakage at bottle connection may require new O-Ring (P/N WK 200573)

AUTHORITY FOR ISSUE: CHANGE PROPOSAL NO. LAC-38

